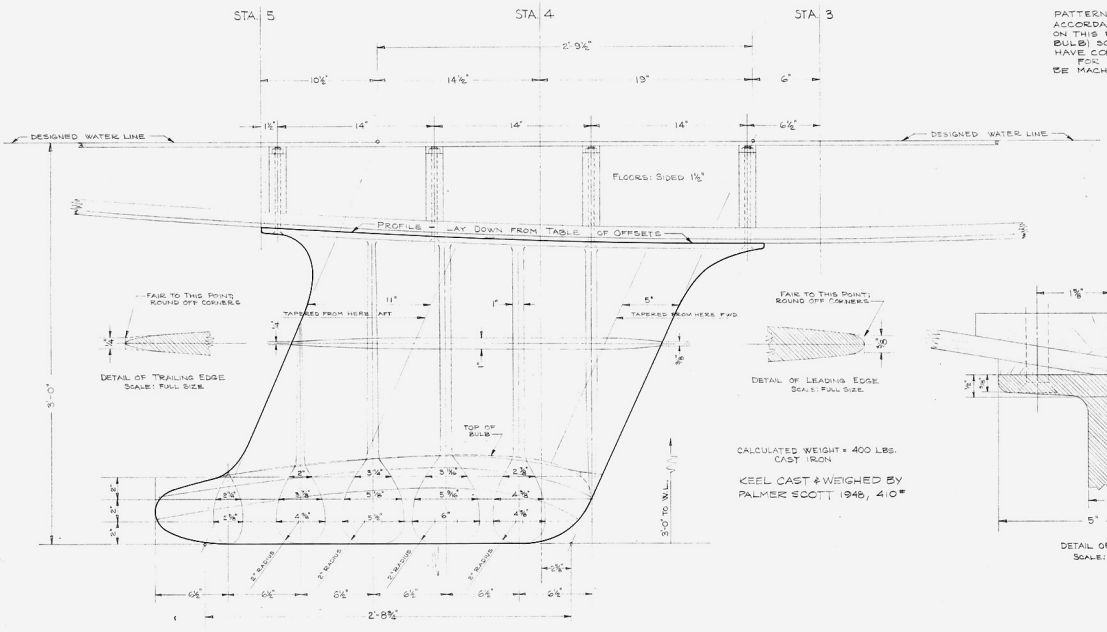
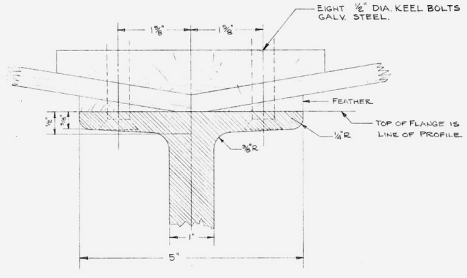


NOTE

PATTERN MUST BE MADE EXACTLY IN ACCORDANCE WITH DIMENSIONS GIVEN ON THIS PLAN (ESPECIALLY SHAPE OF BULB) SO THAT FINISHED CASTING WILL HAVE CORRECT WEIGHT AND BALANCE. FOR SAME REASON, MOLD SHOULD BE MACHINE-RAMMED.

CALCULATED WEIGHT = 400 LBS. CAST IRON

KEEL CAST & WEIGHED BY PALMER SCOTT 1948, 410#



DETAIL OF FLANGE
SCALE: FULL SIZE

CONTRACT NO. 508

19ft O.A. SLOOP

DETAIL OF IRON FIN KEEL

SCALE: 3"=1'-0"

PHILIP L. RHODES

NAVAL ARCHITECTS

501 LEXINGTON AVE., N.W., N.Y. 10017

DWG. NO. 5089

5-22-'46

20"x37"=74#

80158.14